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Over
20 years
of experience

.Quality

.Precision

.Reliability

ABOUT US

We have extensive experience in production of very **complex steel components** and structures. Our welding constructions meet stringent quality requirements, which is confirmed by, among others, our ISO 3834-2 certification.

We work **fast**. The average time from the moment of submitting the order to delivery is 4 weeks. We use the most modern computer systems supporting design – Solid Works, AutoCad, Radbend and Radan.

We maintain long-lasting business relationships with dozens of companies from various industries and countries around the world. At present, most of the production goes to foreign markets - mainly **Sweden, Denmark, Germany, Slovakia and Switzerland**. Our products also go to the **United States of America**, as well as **Canada**. They are used, among others, in the food, packaging, chemical, pharmaceutical, atomic and wind energy industries.

We keep track of the latest technological solutions in our industry. We place great emphasis on the **automation** of production and logistics processes. We are constantly **expanding and modernizing** our machine park, production facilities and warehouses.

SAMPLE PROJECTS

- complex implementation of production lines
- internal transport systems (roller, chain, belt and band conveyors)
- weighing constructions (bult, inrun, weighbridge, weight packer)
- industrial machines and constructions
- tunnel furnaces
- frames, palisades
- different types of platforms and its elements
- tanks and technological installations
- machine safety systems

OUR OFFER

Over
100
employees

Over
100 000
unique items per year

Over
1 000 000
elements sold per year



WELDING

- ISO 3834-2
- MIG, MAG, TIG
- Black steel, quality steels, stainless steel, non-ferrous metals



WELDING ROBOTS

- MIG, MAG, TIG
- Spatter-free ignition
- No craters in the joint



CNC MACHINING

- Turning and milling both CNC and conventional
- CNC machines
- Large-scale machining



METAL WORKING

- Vertical drilling (lift tables)
- Flowdrill thermal drilling
- Bonding the components
- Riveting and many more



CNC BENDING

- 3 and 7 axis press brakes
- Bending length – to 6000 mm
- Radbend and Radan program



LASER CUTTING

- Maximum cutting format 2000x6000 mm
- Black steel – 40 mm
- Stainless steel – 30 mm
- Aluminium – 25 mm
- Copper – 10 mm
- Brass – 10 mm



3D LASER CUTTING

- Cutting length – 12500 mm
- Cutting thickness – 20 mm
- Cutting diameter – 400 mm



ASSEMBLY

- Assembly of components, machines and industrial devices



SURFACE TREATMENT

- Powder coating
- Galvanizing
- Pickling and passivation
- Deburring
- Oxidizing and many more



OTHER

- Water, plasma and oxygen cutting
- Bending of pipes and profiles
- Sheet metal rolling